

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 07.11.13	Job No.: 00064	ADR Yes/No: N	ADR Date: N/A	ECN #: 1064
Product No.: D412-702		Created By: <i>AK</i>	Approved By: <i>MM</i>	
Product Name: Shoulder Harness		Checked By: <i>AK</i>	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	Y	LL	<i>LL</i>
Production Engineering Coord			
Director Quality Assurance			
Customer Order Processing	Y	BG/SB	<i>BS 14-11-07</i>

Distribution	Reqd	Resp	Received
Customer Technical Support			
Marketing	Y	SW	<i>SW 07.11.14</i>

Reason for Change:

Documents Affected:

RECEIVED EASA STC: EASA.IM.R.S.00710 REV. 1 dated 07.08.09

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	Y	KJ		<i>07.11.13</i>
2	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ/LE		<i>07.11.13</i>
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	Y	KJ		<i>07.11.13</i>
5	Move Electronic Files	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QST-021 and/or STC Approval List	Y	KJ		<i>07.11.13</i>
13	Update Product Development Summary	Y	KJ		<i>07.11.13</i>
14	Update Accpac Database	N			
15	Update Access (ARC) Database	Y	KJ		<i>07.11.13</i>
16	Update/Verify ARC	Y	KJ/LE		<i>07.11.13</i>
17	Update Paperwork Kits in Production	Y	KJ	SEE BELOW (11 KITS IN PROD.)	<i>07.11.14</i>
18	Update Qpulse/Laminated Dwgs	N			
19	Update Product Compatability Matrix	N			
20	Create Eurocopter Form (FEE)	N			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	N			
23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
28	Update Paperwork Kits in Stock	Y	LL	SEE BELOW (35 KITS IN STOCK)	<i>07.11.15</i>
29	Create/Update MPP	N			<i>W10 35746</i>
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	N			
32	Notify Eurocopter France	N			
33					

Description / Action:

D412-702-021 (4 IN STOCK), D412-702-023 (3 IN STOCK, 2 IN PROD, B35457), D412-702-025 (6 IN STOCK), D412-702-031 (1 IN STOCK), D412-702-033 (1 IN STOCK, 5 IN PROD, B33278), D412-702-041B (2 IN STOCK, 2 IN PROD, B32760), D412-702-043A (1 IN STOCK), D412-702-043B (2 IN STOCK, 2 IN PROD, B32542), D412-702-045A (1 IN STOCK), D412-702-045B (1 IN STOCK), D412-702-059 (2 IN STOCK), D412-702-069 (11 IN STOCK)

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DART AEROSPACE LTD

MPP

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Product No.: D412-702	Created By: <i>HA</i>	Approved By:		
Product Name: Shoulder Harness	Checked By:	General Manager Approval:		

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Production Engineering Coord			
Director Quality Assurance			
Customer Order Processing	Y	BG/SB	

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3	Update D-Part/M-Drawing/DSI/DEO Master Binders	N			
4	Update Grey Project Binder	Y	KJ		02.11.13 <i>HA</i>
5	Move Electronic Files	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Create/Update Change Record Form	N			
9	Create/Update PPP's	N			
10	Update Controlled PDF Files	N			
11	Notify TC/FAA of Change	N			
12	Update QSH-024 and/or STC Approval List	Y	KJ		07.11.13 <i>HA</i>
13	Update Product Development Summary	Y	KJ		07.11.13 <i>HA</i>
14	Update Accpac Database	N			
15	Update Access (ARC) Database	Y	KJ		07.11.13 <i>HA</i>
16	Update/Verify ARC	Y	KJ/LE		07.11.13 <i>HA</i>
17	Update Paperwork Kits in Production	Y	KJ	SEE BELOW (11 KITS IN PROD.)	
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19	Update Product Compatability Matrix	N			
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23	Update FAI Sheets	N			
24	Create/Update CNC Programs	N			
25	Create/Update Tooling	N			
26	Red Tag Stock (Specify)	N			
27	Rework/Scrap Current Production and/or Stock	N			
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29	Create/Update MPP	N			07.11.15 <i>HA</i>
30					

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 D412-702-033 (1 IN STOCK, 5 IN PROD, B33278), D412-702-041B (2 IN STOCK, 2 IN PROD, B32760), D412-702-043A (1 IN STOCK),
 D412-702-043B (2 IN STOCK, 2 IN PROD, B32542), D412-702-045A (1 IN STOCK), D412-702-045B (1 IN STOCK), D412-702-059 (2 IN STOCK),
 D412-702-069 (11 IN STOCK)